

# X-RAY COMPUTED TOMOGRAPHY

# **KIHT Technical Compendium**

Version 1.0

#### Acknowledgment:

We acknowledge efforts of all the technical staff of KIHT for their constant support and help rendered in preparing this technical compendium.

#### Disclaimer

This compendium contains information obtained from authentic sources. All reasonable precautions have been taken by KIHT to verify the information contained in the dossier. However, the published material is being distributed without warranty of any kind, either expressed or implied. The responsibility for the interpretation and uses of the material lies with the reader. In no event shall KIHT be liable for damages arising from its use. The views expressed by authors, editors or expert groups do not necessarily represent the decision of the stated policy of KIHT. If any copyright material has not been acknowledged please write and let us know so we may rectify in any future reprint. Except as permitted under Indian Copyright Law, no part of this book may be reprinted, reproduced or transmitted, in any form by any electronic, mechanical, or other means without written permission from the publishers. For permission to photocopy or use material electronically from this work, please write to info@kiht.in.

**Trademark/Copyright Notice:** Product, product images or corporate names may be trademarks or registered trademarks, and are used only for identification and explanation without intent to infringe.

# **TABLE OF CONTENTS**

List of	f Table	es	ii
List of	f Figur	res	iii
List o	f Abbr	eviations	iv
Execu	ıtive Sı	ummary	v
1 II	NTRO	DUCTION	1
1.1	Ba	ckground	1
1.2	Cli	nical Need	3
1	.2.1	Abdominal Region	3
1	.2.2	Chest Region	3
1	.2.3	Cardiac Examinations	4
1.3	Cli	nical Requirements	4
1	.3.1	Abdominal CT Requirements	5
1	.3.2	Chest CT Requirements	5
1	.3.3	Cardiac CT Requirements	5
1.4	W	orkflow	6
2 P	RODU	CT INFORMATION	7
2.1	Pr	inciples of X-ray Production	7
2.2	W	orking of a CT Scanner	8
2.3	Ge	nerations	12
2	2.3.1	First Generation	13
2	2.3.2	Second Generation	13
2	2.3.3	Third Generation	14
2	2.3.4	Fourth Generation	15
2	2.3.5	Electron beam tomography (Fifth Generation)	16
2	2.3.6	Spiral or Helical CT	17
2	2.3.7	Dual energy and Spectral CT	18
2	2.3.8	Multi-slice or multi detector CT	19
2.4	Cr	itical Subsystems	20

	2.4.	.1	X-ray CT Tube	. 20
	2.4.	.2	High Voltage Generator	. 27
	2.4.	.3	Collimator	. 30
	2.4.	.4	Slip Ring	. 32
	2.4.	.5	Filters	. 33
	2.4.	.6	Detectors	. 34
	2.4.	.7	Reconstruction Methods	. 40
	2.5	Con	nparative Specifications	. 44
3	STA	ATE-C	DF-ART TECHNOLOGIES	. 51
4	STA	ANDA	RDS	. 53
	4.1	Тур	es of Standards	. 53
	4.2	X-R	ay Computed Tomography Standards	. 57
5	REC	GULA	TIONS	. 58
	5.1	Intr	oduction	. 58
	5.2	Life	Cycle of a Medical Device	. 58
	5.2.	.1	Pre-market phase	. 58
	5.2.	.2	Post Market Surveillance	. 59
	5.3	US I	FDA Regulation of Medical Devices	. 59
	5.3.	.1	Premarket Notification or the 510(k) Process	. 60
	5.3.	.2	Premarket Approval (PMA)	. 60
	5.3.	3	De Novo Submissions for new devices	. 61
	5.3.	.4	Device classification methodology under FDA	. 62
	5.4	Med	lical Device Regulations in Europe	. 62
	5.4.	.1	Device classification methodology under EU	. 63
	5.4.	.2	European Union CE Marking / Certifications	. 63
	5.5	Med	lical Device classifications under Indian Regulations	. 64
	5.6	The	rapeutic Goods Administration (TGA) Medical Device Regulations in Australi	a
		64		
	57	IAD	AN MHI W & PMDA	65

	5.8	Chi	na NMPA (National Medical Products Administration) Medical Device	
	Regula	ation	s (CFDA)	66
	5.9	Reg	ulations for Quality Systems	67
	5.10	Dev	rice Classifications	67
6	OPE	ERAT	'ING INFORMATION	68
	6.1	Gen	eral Operating Steps	68
	6.1.	1	Before	68
	6.1.	2	During	68
	6.1.	3	After	69
	6.2	Issu	ies encountered by the users	69
	6.2.	1	Functional	69
	6.2.	2	Technical	69
7	MAI	RKE	Γ ANALYSIS	71
	7.1	Glo	bal Market Overview	71
	7.2	Mai	ket Segmentation	71
	7.3	Ind	ian Market	71
	7.3.	1	Installed base in India	72
	7.3.	2	Market Size	73
	7.3.	3	Market Share	74
	7.4	Pro	minent Manufacturers of CT Scanners – Global	75
8	EXP	ORT	IMPORT INFORMATION	76
A	ppendi	хА		
A	ppendi	хВ		

# **LIST OF TABLES**

Label	Title	Pg. No.
Table 2.1	Typical CT numbers for different Biologicals tissues	44
Table 2.2	Comparative technical specification of X-ray Computed tomography	45
Table 4.1	List of collateral standards applicable to medical devices	54
Table 4.2	List of ISO/IEC particular standards	54
Table 5.1	Established device classifications under US FDA	62
Table 5.2	Type of classification in Europe	63
Table 5.3	Established device classes under Indian regulations	64
Table 5.4	Types of classification in Australia	65
Table 5.5	Types of classification in Japan	65
Table 5.6	Types of classification in China	66
Table 5.7	Applicable classification of CT	67
Table 7.1	Installed base of CT Market-By Types (INR Crores) (USD Million)	72
Table 7.2	Indian CT Scanner Market Size	73
Table 7.3	Global prominent manufactures of CT scanner	75
Table 8.1	Value of exports, imports growth $\%$ of CT Scanners INR Cr (USD Mn)	76
Table 8.2	Quantity (in Thousands) of exports, imports and growth $\%$ of CT scanners	76
Table 8.3	Top 10 countries from which imports originate (2017-18)	77
Table B.1	Spatial Contrast and temporal resolutions of cardiac imagining methods	81

# **LIST OF FIGURES**

Label	Title	Pg. No.
Figure 1.1	Typical X-ray Image	01
Figure 1.2	Workflow of an out-patient CT examination of Abdomen and Pelvis	06
Figure 2.1	Typical 120 kVp X-ray Spectrum	07
Figure 2.2	High level subsystems of CT Imagining system	09
Figure 2.3	Image of CT scanner without cover	10
Figure 2.4	Front view with wide coverage in the plane normal to scanner axis	11
Figure 2.5	Principle of 1st generation CT scanner	13
Figure 2.6	Principle of 2 <sup>nd</sup> generation CT scanner	14
Figure 2.7	Principle of 3 <sup>rd</sup> generation CT scanner	15
Figure 2.8	Principle of 4th generation CT scanner	16
Figure 2.9	Schematic diagram of EBCT	16
Figure 2.10	Principle of spiral computed tomography	17
Figure 2.11	Multi-Slice CT scanning illustration	19
Figure 2.12	Cut view image of a X-ray CT tube housing and insert	21
Figure 2.13	Rotating anode X-ray tube	25
Figure 2.14	Rotating envelope tube	26
Figure 2.15	High level components of high frequency inverter X-ray generator	29
Figure 2.16	Voltage waveforms at different stages in high voltage generator	30
Figure 2.17	Collimator setup for CT scanner	32
Figure 2.18	Slip ring technology in helical CT	33
Figure 2.19	Image detecting Single slice and Multi Slice Scanner	36
Figure 2.20	Schematic CT detector layers	36
Figure 2.21	Image of scintillator array	37
Figure 2.22	Back -illuminated PDA	37
Figure 2.23	Picture of detector array	38
Figure 2.24	Schematic representation of back projection	41
Figure 2.25	Schematic representation 1/r blurring on data	42

Figure 2.26	Application of filter with negative wings to data in freq. domain	
Figure 2.27	Back projection based on 8 projection with and without convolution	
Figure 2.28	Illustrating the relationship between window width and window level	44
Figure 4.1	Standards applicable to X-ray Computer Tomography	57
Figure 5.1	Life-cycle of medical devices	59
Figure 7.1	CT scan Market size	72
Figure 7.2	Number of CT scanner Installation in India	73
Figure 7.3	CT scanner Market Size	74
Figure 7.4	CT scanner Market Share	74
Figure 8.1	Value of exports and imports of CT Scanner	76
Figure 8.2	Quantity (in Thousands) of exports and imports of CT Scanner	77
Figure B.1	Illustration of Projection and Sinogram	78
Figure B.2	Illustration of Central Slice Theorem	79
Figure B.3	Flow of direct Fourier transform reconstruction	79
Figure B.4	Flow of Filtered back projection method	80
Figure B.5	Algebraic reconstruction technique	80

## LIST OF ABBREVIATIONS

AC Alternative Current

AMPR Adaptive Multiple Plane Reconstruction

CAGR Compound Annual Growth Rate

CAT Computerized Axial Tomography

CDRH Centre for Devices and Radiological Health

CE European Conformity

CFDA China Food and Drug Administration

CT Computed Tomography

DC Direct Current

EBCT Electron Beam Tomography

ECG Electro Cardio Gram

FBP Filtered back projection

FDA Food and Drug Administration

GMP Good Manufacturing Practice

HITU High-intensity therapeutic ultrasound

HS Harmonized System

HVL Half-value layer

IEC International Electrotechnical Commission

IR Iterative reconstruction

ISO International Organization for Standardization

MAH Marketing Authorization Holder

MBIR Model Based Iterative Reconstruction

MDCT Multidetector row Computed Tomography

MDD Medical Device Directive

MDT Metal Deletion Technique

MHLW Ministry of Health, Labor and Welfare

MHU Mega Heat Unit

MSCT Multi-Slice Computed Tomography

PBL Positive beam limitation

PDA Photovoltaic Detector Array

PET Positron Emission Tomography

PMA Pre-Market Approval

PMS Post Market Surveillance

SPECT Single Photon Emission Computed Tomography

SID Source-to-image Distance

TGA Therapeutic Goods Administration

### **EXECUTIVE SUMMARY**

Cross-sectional imaging did indeed dramatically change our knowledge of the incidence and the evolution of many diseases. It rapidly became the basic clinical tool for diagnosis and follow-up and had a fundamental impact on medicine. X-ray computed tomography (CT) has been one of the most popular cross-sectional imaging modalities in radiology for saving patients' lives or improving their quality-of-life. It is quite fair to say that CT is the best and most robust imaging modality to fulfil the requirements imposed by the vast majority of clinical applications, although it has its own shortcomings in term of soft tissue contrast delineation and temporal resolution. This underlies the fact that CT has been playing an indispensable role in management of the diseases or traumatic conditions.

Two major developments that have greatly expanded the applications of CT are spiral and multi-slice CT. With spiral CT, a much faster scanning and larger coverage of the whole trunk of the patient in single breath hold became possible. The introduction of array of detectors of different sizes has permitted multi-slice CT in which slice thickness can be varied. The advent of MDCT has opened in new avenues in clinical imaging especially, non-invasive direct visualization of the coronary arteries with enhanced spatial resolution, with improved lesion detection of benign as well as malignant abdominal tumours. MDCT also offers previously unparalleled options in neurovascular domain with comprehensive stroke imaging which includes perfusion CT and CT angiography.

The Global CT Scanner Market is 4.76 billion in 2017 and projected to reach USD 6.20 Billion by 2022, at a CAGR of 5.4% during the forecast period. On the basis of technology, the CT scanners market is segmented into high-slice CT, mid-slice CT, low-slice CT, and cone beam CT technology. The cone beam CT technology segment is expected to grow faster than the other segments during the forecast period, majorly due to factors like procedural advantages; rising market demand for cosmetic dentistry; and ongoing product development & commercialization across major healthcare markets.

The main objective of this technical compendium is to cover the entire spectrum pertaining to a medical equipment called x-ray computed tomography. This report explains the clinical aspects, requirements, and principles to understand the need for and working of the equipment. The detailed technical aspects shed light on the criticality of the product at component level and provide a glimpse on the relevant standards and regulations. In addition, the report is also briefly touching upon the export & import analysis.

#### ABOUT:

Andhra Pradesh MedTech Zone (AMTZ) is an enterprise under the Government of Andhra Pradesh, a 270 Acre zone dedicated for medical device manufacturing with 200-250 manufacturing units. AMTZ provides the one-stop solution for all the manufacturers by providing, common scientific testing facilitates (EMI/EMC, Electrical Safety, Radiation, Biomaterials Testing, 3D printing facilities), commercial facilities such as expo halls and warehouse.

Kalam Institute of Health Technology (KIHT) in the premises of AMTZ facilitates focused research on critical components pertaining to medical devices, technology transfer of innovative technologies through e-auction, market innovation, and access. These end to end solutions help to reduce the cost of manufacturing up to 40% and make health care products more affordable and accessible.

## For Orders:

#### KALAM INSTITUTE OF HEALTH TECHNOLOGY

C/O AMTZ Campus, Pragati Maidan, VM Steel Project S.O., Visakhapatnam, Andhra Pradesh, India - 530031 Tel:+91-8885092122

Email: info@kiht.in, Website: www.kiht.in